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P1/PD Medium Pressure Open Circuit Piston Pumps





P1/PD Open Circuit Piston Pump Series

Compact, Quiet and Efficient Pumps for Mobile and Industrial Use

The Parker P1/PD series of open circuit piston pumps features a rugged cradle-bearing design ideal for optimal performance in medium pressure mobile (P1) and industrial (PD) applications. Boasting a wide range of control and input speeds, the series is available in displacements of 18, 28, 45, 60, 75, 100 and 140cc and is rated for operation at pressures up to 4,000 psi continuous and 5,000 psi peak.

Parker P1/PD series pumps increase productivity with full power throughdrive capability and a fast and stable response. The pumps' high operating efficiency and optional torque limiter equate lower electricity/fuel costs. And, with simple hydraulic controls and fewer parts, P1/PD pumps are service-friendly and easy to maintain.

What's more, the compact size and superior design flexibility of the P1/PD series provide mobile and industrial equipment designers with a greater number of mounting options.

Parker P1/PD series pumps operate at the highest total efficiency and serve a diverse range of markets including:

- Mining
- Oil & Gas
- Forestry
- Construction
- Power Gen
- Recycling
- Military
- Industrial
- Utility
- Material Handling

Technical Data

MODEL	P1/PD 018	P1/PD 028	P1/PD 045	P1/PD 060	P1/PD 075	P1/PD 100	P1/PD 140
Maxiumim Displacement, cm2/rev (cu.in./rev)	18 (1.10)	28 (1.71)	45 (2.75)	60 (3.66)	75 (4.58)	100 (6.1)	140 (8.54)
Outlet Pressure – Continuous, bar (psi)				280 (4000)			
Intermittent*, bar (psi)				320 (4500)			
Peak, bar (psi)	350 (5000)						
P1 Maximum Speed (1.3 bar abs inlet), rpm	3600 3400 3		3100	2800	2700	2500	2400
P1 (1.0 bar abs inlet), rpm	3300 3200		2800	2500	2400	2100	2100
P1 (0.8 bar abs inlet), rpm	2900 2900		2400	2200	2100	1900	1800
PD Maximum Speed (1.0 bar abs inlet), rpm	1800						
PD (0.8 bar abs inlet), rpm	1800						
Minimum Speed, rpm	600						

^{*}Intermittent pressure is defined as less then 10% of operation time, not exceeding 6 consecutive seconds.

P1PD Series Benefits

IMPROVED WORKING ENVIRONMENT

- Low-noise nine-piston design
- "Ripple chamber" for reducing pressure pulsations and improving overall noise level

LONG LIFE AND RELIABILITY

- Rugged hydrostatic cradlebearing design
- Tapered roller shaft bearings to improve pump life
- High temperature capability
- Lowest viscosity capability

INCREASED PRODUCTIVITY

- Proportional electronic controls to provide flow on demand
- Large stroking pistons for fast and stable response
- Full power through-drive capability
- O-ring seals to eliminate external leaks at adjustment screws

EASE OF SERVICE

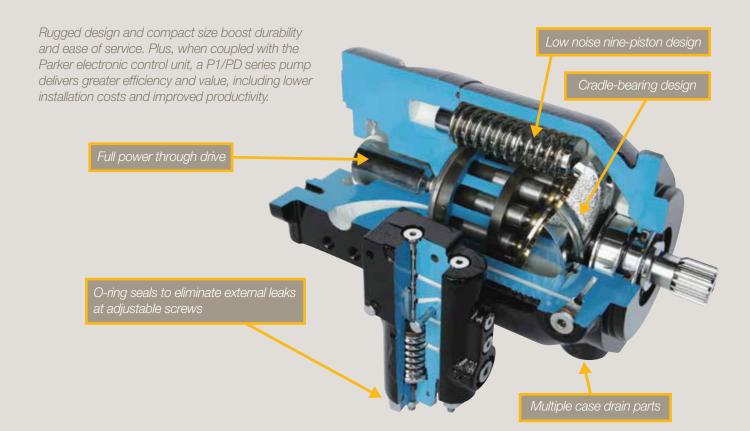
- Simple hydraulic controls with "no leak" adjustments
- Spring-loaded shoe hold-down
- Compact size for small space applications

DESIGN FLEXIBILITY

- Case drain port for horizontal or vertical shaft-up mounting
- Optional maximum and minimum volume stops
- Smallest envelope size
- Wide range of controls

COMPATIBILITY AND COMPLIANCE

- SAE, ISO and BSPP standard mounting flanges and ports
- End or side inlet and outlet ports for flexible installation



Proven Performances for Medium-Pressure Applications



P1 MOBILE APPLICATIONS AND MARKETS		
MARKET	APPLICATION	
Forestry	Feller Bunchers, Knukle Boom Loader, Skidder, Forwarder, Fan Drives	
Construction	Wheel Loader, Crawler Dozer, Backhoe Loaders/Cranes, Horizontal Directional Drills, Fan Drives	
Mining	Drill Rigs, Top Drives, Loaders, Articulated Dump Trucks, Tunneling Equipment, Roof Bolters, Fan Drives, Crushers	
Recycling	Shredders, Balers, Compactors, Vacuum Truck Systems, Refuse Trucks – ASL, Rear Loaders	
Material Handling	Cranes, Digger Derricks, Man Lifts, Cable Placers, Horizontal Directional Drills, Forklift, Reachstacker	
PD INDUSTRIAL	APPLICATIONS AND MARKETS	
MARKET	APPLICATION	
Industrial	Power Units, Industrial Molding, Press, Waterjet Cutting	
Oil & Gas	Oil Lift Pumps, Top Drive, Pipe Handler, Offshore Cranes	
Material Handling	Conveyor Drives	
Power Gen	CNG, Lube Oil Skids	

P1/PD Technology Works Smarter

Electronic Controls Optimize Hydraulic Performance

When coupled with electronic control technologies, Parker P1/PD series pumps deliver notably greater efficiencies, performances and value.

Customer-cited benefits include:

- Improved machine productivity, response and stability
- Reduced hydraulic complexity

- Low installation cost
- Improved product quality through better process control
- Machine tamper resistance
- Energy recovery capability of the over center version
- Easy setup and operation
- Package size advantage versus comparable competitors' controls



"The electronic pressure control...
more than pays for itself through
component elimination and simplification. The result was a very
smooth-acting, highly repeatable,
simplified machine."

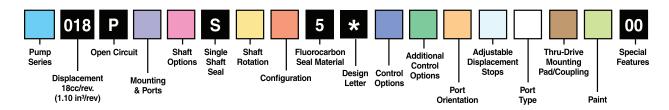
- Parker ECU Customer

AM, C00

Control Options for Every Application

The Parker P1/PD series functions with a variety of control options, allowing pumps to provide precise and long-lasting performance in a diverse range of applications.

TRADITIONAL HYDROMECHANCAL CONTROLS			
PRESSURE LIMITER	C10		
PRESSURE LIMITER/LOAD SENSE	C00, AM, L00, L20		
REMOTE PRESSURE LIMITER	AN		
TORQUE LIMITER OPTION	LOT, AMT, ALT		
ELECTRONIC CONTROLS			
REMOTE PRESSURE LIMITER WITH PROPORTIONAL ELECTRONIC ADJUSTMENT	AE, AF		
PROPORTIONAL DIAPLACEMENT CONTROL WITH OPTIONAL MECHANICAL PRESSURE LIMITER WITHOUT ECU	P02, S02, T02, U02		
PROPORTIONAL DISPLACEMENT & PRESSURE CONTROLS WITH ECU OPTIONAL PRESSURE LIMITER OPTIONAL CANBUS	Q, PQ		



Pump Series		
P1	Mobile	
PD	Industrial	

	Mounting & Ports		
s	SAE A Pilot SAE Threaded Work Ports with SAE Aux Ports		
Α	SAE A Pilot Metric Work Ports with BSPP Aux Ports		
М	ISO - 80mm Pilot Metric Work Ports with Metric Aux Ports		
В	ISO - 80mm Pilot Metric Work Ports with BSPP Aux Ports		

Shaft Options		
01	Splined shaft - SAE 19-4 11T	
02	Keyed shaft - SAE 19-1 .75" Dia.	
04	ISO keyed 20MM Dia.	
06	Splined shaft - SAE A 9T*	
08	SAE B Splined shaft 13T	

^{*}Not available with Thru-Drive

Shaft Rotation		
R	Clockwise	
L	Counterclockwise	

Configuration		
М	Mobile (P1)	
S	Industrial (PD)	

	Control Options				
C0	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)				
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)				
L0	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)				
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)				
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port				
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port				
AE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC				
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC				
##	See chart below for electronic control options				

^{*}Not functional control as such

Additional Control Options		
0	No other options	
	Displacement concor **	

^{**} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Port Orientation		
E	End Ports	
R	Side ported with ripple chamber	
Т	Side ported with Thru-Drive	

	Adjustable Displacement Stops		
	0	None	
	1	Adjustable maximum displacement stop	
Г	2	Adjustable minimum displacement stop	
	3	Adjustable maximum and minimum displacement stop	

Port Type		
0	Flange Ports*	
2 Threaded Ports		

*With Thru-Drive Only

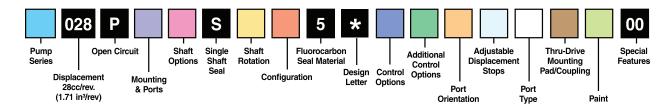
Thru-Drive Mounting Pad/Coupling		
0	No Thru-Drive	
Α	SAE 82-2(A), 16(A), 9T coupling	
Н	SAE 82-2(A), 19(), 11T coupling	

Paint		
00	No Paint	
РВ	Black Paint	

		Electronic C	ontrol	Optio	ns	
		#		#		
				0	No ECU	
				D	Proporti	onal displacement control
				V		onal pressure
		-			and disp	placement control
P	P Electronic valve with zero displacement default					
Т	Electronic valve with max displacement default					
s	Electronic valve with zero displacement default and hydromechanical Pmax					
U	Electronic valve with max displacement default and hydromechanical Pmax					
W	Electronic valve with zero displacement default (CANBUS compatible)					
Y	Electronic valve with max displacement default (CANBUS compatible)					
Х	Electronic valve with zero displacement default and hydromechanical Pmax (CANBUS compatible)					
Z	Electronic valve with max displacement default and hydromechanical Pmax (CANBUS compatible)					
*** *** **	. V 1 7 b ! - -	1 21 404 1414				

^{***} W, X, Y and Z only available with *D* and *Y*





Pump Series		
P1	Mobile	
PD	Industrial	

	Mounting & Ports		
s	SAE B Pilot SAE Work Ports with SAE Aux Ports		
Α	SAE B Pilot Metric Work Ports with BSPP Aux Ports		
М	ISO - 100MM Pilot Metric Work Ports with Aux Ports		
В	ISO - 100MM Pilot Metric Work Ports with BSPP Aux Ports		

	Shaft Options		
01	Splined shaft - SAE B-B 15T		
02	Keyed shaft - SAE B-B 1" Dia.		
04	ISO keyed 25MM Dia.		
08	Splined shaft - SAE B 13T		

Shaft Rotation		
R	Clockwise	
L	Counterclockwise	

Configuration		
M	M Mobile (P1)	
S	Industrial (PD)	

	Control Options		
C0	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)		
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)		
L0	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)		
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)		
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port		
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port		
AE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC		
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC		
##	See chart below for electronic control options		

^{*}Not functional control as such

Additional Control Options	
0	No other options
2	Displacement sensor **

^{**} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Port Orientation		
E	End Ports	
R	Side ported with ripple chamber	
Т	Side ported with through drive	

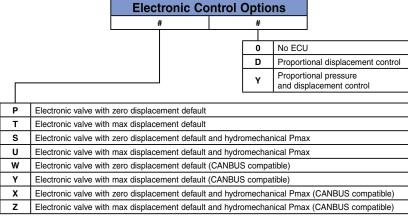
Adjustable Displacement Stops* (For E & R Port Orientation Only)	
0	None
1	Adjustable maximum displacement stop
2	Adjustable minimum displacement stop
3	Adjustable maximum and minimum displacement stop

*Not available with Thru-Drive

Port Type	
0	Flange Ports
2	Threaded Ports

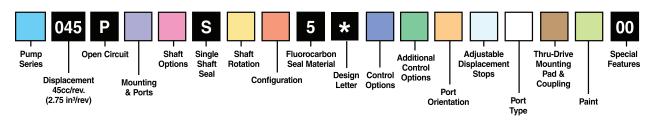
Thru	Thru-Drive Mounting Pad/Coupling	
0	No Thru-Drive	
Α	SAE 82-2 (A), 16 (A), 9T coupling	
Н	SAE 82-2 (A), 19 (), 11T coupling	
В	SAE 101-2 (B), 22 (B) , 13T coupling	
Q	SAE 101-2 (B), 25 (B-B), 15T coupling	

Paint	
00	No Paint
PB	Black Paint



^{***} W, X, Y and Z only available with *D* and *Y*





Pump Series	
P1	Mobile
PD	Industrial

	Mounting & Ports	
s	SAE B Pilot with SAE Threaded or Flange Work Ports with SAE Aux Ports	
A	SAE B Pilot with Metric Threaded or Metric Flange Work Ports with BSPP Aux Ports	
М	ISO - 100MM Pilot Metric Threaded or Metric Flange Work Ports with Aux Ports	
В	ISO - 100MM Pilot Metric Threaded or Metric Flange Work Ports with Aux Ports	

	Shaft Options	
01	Splined shaft - SAE B-B 15T	
02	Keyed shaft - SAE B-B 1" Dia.	
04	ISO keyed 25MM Dia.	
08	Splined shaft - SAE B 13T	

Shaft Rotation	
R	Clockwise
L	Counterclockwise

Configuration	
М	Mobile (P1)
s	Industrial (PD)
U	Universal (SAE Mounting Option, S, Only)

	Control Options
C0	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)
L0	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port
AL	Pilot operated pressure limiter with Load sensing (only available with "T" Torque Limiter option, i.e. "ALT")
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port
AE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC
##	See chart below for electronic control options
*Not fun	ctional control as such

A	Additional Control Options	
0	No other options	
2	Displacement sensor **	
Т	Torque Limiter Control (Used with AM, AN or AL control options)	

^{*} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Port Orientation	
E	End Ports
R	Side ported with ripple chamber
Т	Side ported with through drive

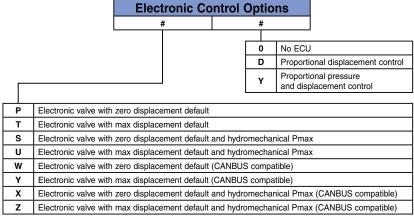
Adjustable Displacement Stops* (For E & R Port Orientation Only)	
0	None
1	Adjustable maximum displacement stop
2	Adjustable minimum displacement stop
3	Adjustable maximum and minimum displacement stop

*Not available with Thru-Drive

	Port Type	
ĺ	0	Flange Ports
	2	Threaded Ports

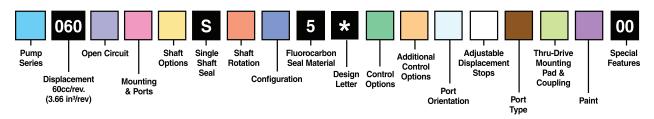
Thru	-Drive Mounting Pad/Coupling
0	No Thru-Drive
Α	SAE 82-2 (A), 16 (A), 9T coupling
Н	SAE 82-2 (A), 19 (), 11T coupling
В	SAE 101-2 (B), 22 (B), 13T coupling
Q	SAE 101-2 (B), 25 (B-B), 15T coupling

Paint	
00	No Paint
PB	Black Paint



^{***} W, X, Y and Z only available with *D* and *Y*





Pump Series	
P1	Mobile
PD	Industrial

Open Circuit	
P	Open Circuit (One Side of Center)
Х	Open Circuit (100% over Center)

	Mounting & Ports	
s	SAE C Pilot SAE Flange Connection Ports with SAE Aux Ports	
A	SAE C Pilot Metric Flange Connection Ports with BSPP Aux Ports	
М	ISO - 125MM Pilot Metric Flange Connection Ports with Metric Aux Ports	
В	ISO - 125MM Pilot, Metric Flange Connection Ports with BSPP Aux Ports	
С	SAE C 2-Bolt Pilot SAE Flange Connection Ports with SAE Aux Ports	
D	SAE C 2-Bolt Pilot SAE Flange Connection Ports with BSPP Aux Ports	
J	(060) 2-Bolt SAE B Pilot SAE Flange Connection w/ SAE Aux Ports	
К	(060) 2-Bolt SAE B Pilot METRIC Flange Connection w/ BSPP Aux Ports	
L	(060) 2-Bolt ISO 100mm Pilot Metric Flange Ports W/ Metric Aux Ports	

Shaft Options	
01	Splined shaft - SAE C 14T
02	Keyed shaft - SAE C 32-1 KEY
04	Keyed shaft - ISO / DIN KEY 32MM Dia.
09	Splined shaft SAE B - B 15T
10	Splined shaft SAE B 13T

Shaft Rotation	
R	Clockwise
L	Counterclockwise

Configuration	
M	Mobile (P1)
s	Industrial (PD)
U	Universal

Control Options	
C0	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)
L0	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port
AL	Pilot operated pressure limiter with Load sensing (only available with "T" Torque Limiter option, i.e. "ALT ")
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port
ΑE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC
##	See chart below for electronic control options

^{*}Not functional control as such

Additional Control Options	
0	No other options
2	Displacement sensor **
Т	Torque Limiter Control (Used with AM, AN or AL control options)

^{**} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Port Orientation	
E	End Ports
s	Side Ports
Т	Side Ports with Thru-Drive

Adjustable Displacement Stops* (For E & S Port Orientation Only)		
0	None	
1	Adjustable maximum displacement stop	
2	Adjustable minimum displacement stop	
3	Adjustable maximum and minimum displacement stop	

*Not available with Thru-Drive

	Port Type			
0	0 Flange Ports			
2	SAE Threaded Ports (Available only on "E" port and "S" or "C" mount)			
4	BSPP Threaded Ports (Available only on "E" port and "D" mount)			

Thru-Drive Mounting Pad/Coupling			
0	No Thru-Drive		
Α	SAE 82-2 (A), 16 (A), 9T coupling		
Н	SAE 82-2 (A), 19 (), 11T coupling		
В	SAE 101-2 (B), 22 (B), 13T coupling		
Q	SAE 101-2 (B), 25 (B-B), 15T coupling		
J	SAE 101-2 (B), rotated 45 degrees, 22 (B), 13T coupling		
K	SAE 101-2 (B), rotated 45 degrees, 25 (B-B), 15T coupling		
С	SAE 127-4 (C), 32 (C), 14T coupling		

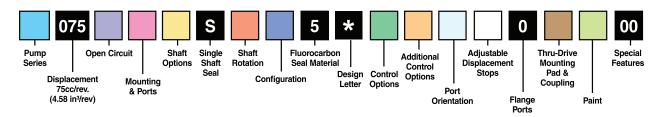
Paint	
00	No Paint
РВ	Black Paint

Electronic Control Options				
#		#		
	_			
		0	No ECU	
		D	Proporti	onal displacement control
	Γ	Υ	Proporti	onal pressure control
	_			

	P	Electronic valve with zero displacement default		
	Т	Electronic valve with max displacement default		
	s	Electronic valve with zero displacement default and hydromechanical Pmax		
	U	Electronic valve with max displacement default and hydromechanical Pmax		
'	W	Electronic valve with zero displacement default (CANBUS compatible)		
	Υ	Electronic valve with max displacement default (CANBUS compatible)		
	X	Electronic valve with zero displacement default and hydromechanical Pmax (CANBUS compatible)		
	Z	Electronic valve with max displacement default and hydromechanical Pmax (CANBUS compatible)		

^{***} W, X, Y and Z only available with *D* and *Y*





Pump Series	
P1	Mobile
PD	Industrial

Open Circuit		
Р	Open Circuit (One Side of Center)	
Х	Open Circuit (100% over Center)	

	Mounting & Ports		
s	SAE C Pilot SAE Flange Connection Ports with SAE Aux Ports		
Α	SAE C Pilot Metric Flange Connection Ports with BSPP Aux Ports		
М	ISO - 125MM Pilot Metric Flange Connection Ports with Metric Aux Ports		
В	ISO - 125MM Pilot, Metric Flange Connection Ports with BSPP Aux Ports		
С	SAE C 2-Bolt Pilot SAE Flange Connection Ports with SAE Aux Ports		
D	SAE C 2-Bolt Pilot SAE Flange Connection Ports with BSPP Aux Ports		

Shaft Options		
01	Splined shaft - SAE C 14T	
02	Keyed shaft - SAE C 32-1 KEY	
04	Keyed shaft - ISO / DIN KEY 32MM Dia.	

Shaft Rotation	
R	Clockwise
L	Counterclockwise

	Configuration		
М	Mobile (P1)		
S	Industrial (PD)		
U	Universal		

Control Options				
Ĉ	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)			
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)			
LO	Load sensing 145.04-435.11 PSI ∆P (10-30 bar ∆P) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)			
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)			
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port			
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port			
AE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC			
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC			
##	See chart below for electronic control options			

^{*}Not functional control as such

A	Additional Control Options		
0	No other options		
2 Displacement sensor **			
Т	Torque Limiter Control (Used with AM, AN or L0 control options)		

^{**} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Port Orientation		
E	End Ports	
S	Side Ports	
Т	Side Ports with Thru-Drive	

Adjustable Displacement Stops* (For E & S Port Orientation Only)		
0	None	
1	Adjustable maximum displacement stop	
2	Adjustable minimum displacement stop	
3	Adjustable maximum and minimum	

^{*}Not available with Thru-Drive

Thru	Thru-Drive Mounting Pad/Coupling				
0	No Thru-Drive				
Α	SAE 82-2 (A), 16 (A), 9T coupling				
Н	SAE 82-2 (A), 19 (), 11T coupling				
В	SAE 101-2 (B), 22 (B), 13T coupling				
Q	SAE 101-2 (B), 25 (B-B), 15T coupling				
J	SAE 101-2 (B), rotated 45 degrees, 22 (B), 13T coupling				
К	SAE 101-2 (B), rotated 45 degrees, 25 (B-B), 15T coupling				
С	SAE 127-4 (C), 32 (C), 14T coupling				

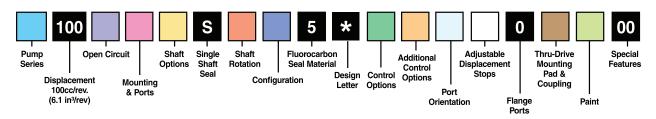
Paint	

		Electronic Control Options				
		#		#		
				0	No ECU	
				D	Proporti	onal displacement control
				Υ	Proporti	onal pressure control
		<u> </u>				
Р	Electronic valve with	zero displacement defau	t		<u>-</u>	

ı	•	Electronic valve with zero displacement default	
-	Г	Electronic valve with max displacement default	
—	3	Electronic valve with zero displacement default and hydromechanical Pmax	
ι	J	Electronic valve with max displacement default and hydromechanical Pmax	
١	٧	Electronic valve with zero displacement default (CANBUS compatible)	
,	7	Electronic valve with max displacement default (CANBUS compatible)	
7	(Electronic valve with zero displacement default and hydromechanical Pmax (CANBUS compatible)	
7	Z	Electronic valve with max displacement default and hydromechanical Pmax (CANBUS compatible)	

^{***} W, X, Y and Z only available with *D* and *Y*





Pump Series	
P1	Mobile
PD	Industrial

Open Circuit		
P	Open Circuit (One Side of Center)	
Х	Open Circuit (100% over Center)	

	Mounting & Ports			
s	SAE C Pilot SAE Flange Connection Ports with SAE Aux Ports			
Α	A SAE C Pilot Metric Flange Connection Ports with BSPP Aux Ports			
М	ISO - 125MM Pilot Metric Flange Connection Ports with Metric Aux Ports			
В	ISO - 125MM Pilot, Metric Flange Connection Ports with BSPP Aux Ports			
J	(100) 2-Bolt SAE C Pilot SAE Flange Connection w/ SAE Aux Ports			
К	(100) 2-Bolt SAE C Pilot METRIC Flange Connection w/ BSPP Aux Ports			
L	(100) 2-Bolt ISO ISO 125mm Pilot Metric Flange Ports W/ Metric Aux Ports			

Shaft Options		
01	Splined shaft - SAE C-C 17T	
02	Keyed shaft - SAE C-C 38-1	
04	Keyed shaft - ISO / DIN 40MM Dia.	
06	Splined shaft - SAE C 14T	

	Shaft Rotation	
ĺ	R	Clockwise
ſ	L	Counterclockwise

Configuration		
М	Mobile (P1)	
S	Industrial (PD)	
U	Universal	

Control Options			
Ĉ	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)		
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)		
L0	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)		
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)		
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port		
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port		
ΑE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC		
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC		
##	See chart below for electronic control options		

*Not functional control as such

Additional Control Options			
0	No other options		
2	Displacement sensor **		
Т	Torque Limiter Control (Used with AM, AN or L0 control options)		

^{*} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Port Orientation		
Е	End Ports	
S	Side Ports	
Т	Side Ports with Thru-Drive	

Adjustable Displacement Stops* (For E & S Port Orientation Only)		
0	None	
1	Adjustable maximum displacement stop	
2	Adjustable minimum displacement stop	
3	Adjustable maximum and minimum	

^{*}Not available with Thru-Drive

Thru-Drive Mounting Pad/Coupling			
0	No Thru-Drive		
Α	SAE 82-2 (A), 16 (A), 9T coupling		
Н	SAE 82-2 (A), 19 (), 11T coupling		
В	SAE 101-2 (B), 22 (B), 13T coupling		
Q	SAE 101-2 (B), 25 (B-B), 15T coupling		
J	SAE 101-2 (B), rotated 45 degrees, 22 (B), 13T coupling		
К	SAE 101-2 (B), rotated 45 degrees, 25 (B-B), 15T coupling		
С	SAE 127-4 (C), 32 (C), 14T coupling		
N	SAE 127-4 (C), 38 (C-C), 17T coupling		

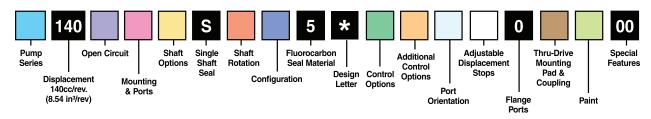
Paint		
00	No Paint	
PB	Black Paint	

	Electronic Control Options			
		#	#	
	-			
			0	No ECU
			D	Proportional displacement control
			Y	Proportional pressure control
P	Electronic valve with	zero displacement default		
T	Electronic valve with max displacement default			
S	Electronic valve with zero displacement default and hydromechanical Pmax			
U	Electronic valve with max displacement default and hydromechanical Pmax			
W	Electronic valve with zero displacement default (CANBUS compatible)			atible)
Υ	Electronic valve with max displacement default (CANBUS compatible)			

Electronic valve with zero displacement default and hydromechanical Pmax (CANBUS compatible)
Electronic valve with max displacement default and hydromechanical Pmax (CANBUS compatible)



^{***} W, X, Y and Z only available with *D* and *Y*



Pump Series	
P1	Mobile
PD	Industrial

Open Circuit		
Р	Open Circuit (One Side of Center)	
Х	Open Circuit (100% over Center)	

	Mounting & Ports
s	SAE D Pilot SAE Flange Connection Ports with SAE Aux Ports
Α	SAE D Pilot BSPP Flange Connection Ports with BSPP Aux Ports
М	ISO - 180MM Pilot Metric Flange Connection Ports with Metric Aux Ports
В	ISO - 180MM Pilot Metric Flange Connection Ports with BSPP Aux Ports

Shaft Options			
01	Splined shaft - SAE D 13T		
02	Keyed shaft - SAE D 44-1		
04	Keyed shaft - ISO / DIN 50MM Dia.		

Shaft Rotation			
R	Clockwise		
L	Counterclockwise		

	Configuration
М	Mobile (P1)
S	Industrial (PD)
U	Universal

	Control Options
C0	Pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
C1	Pressure limiter 290.08 - 1160.30 PSI (20 - 80 bar)
L0	Load sensing 145.04-435.11 PSI ∆P (10-30 bar ∆P) with pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
L2	Load sensing 145.04-435.11 PSI ΔP (10-30 bar ΔP) with bleed & pressure limiter 1160.30 - 4061.05 PSI (80 - 280 bar)
AN*	Pilot operated pressure limiter with ISO4401 interface & SAE 4 Vent Port
АМ	Pilot operated pressure limiter with mechanical adjustment and SAE 4 Vent Port
AE	Pilot operated pressure limiter with mechanical and electrical adjustment 12 VDC
AF	Pilot operated pressure limiter with mechanical and electrical adjustment 24 VDC
##	See chart below for electronic control options
*Not fund	ctional control as such

0	No other options
2	Displacement sensor **
Т	Torque Limiter Control (Used with AM, AN or L0 control options)

Additional Control Options

	Port Orientation
E	End Ports
S	Side Ports
Т	Side Ports with Thru-Drive

Adjustable Displacement Stops* (For E & S Port Orientation Only)				
0	None			
1	Adjustable maximum displacement stop			
2	Adjustable minimum displacement stop			
3	Adjustable maximum and minimum displacement stop			

^{*}Not available with Thru-Drive

Thru	-Drive Mounting Pad/Coupling				
0	No Thru-Drive				
Α	SAE 82-2 (A), 16 (A), 9T coupling				
В	SAE 101-2 (B), 22 (B), 11T coupling				
Q	SAE 101-2 (B), 25 (B-B), 13T coupling				
J	SAE 101-2 (B), rotated 45 degrees, 22 (B), 15T coupling				
К	SAE 101-2 (B), rotated 45 degrees, 25 (B-B), 13T coupling				
С	SAE 127-4 (C), 32 (C), 14T coupling				
N	SAE 127-4 (C), 38 (C-C), 17T coupling				
D	SAE 152-4 (D), 44 (D), 13T coupling				

Paint				
00	No Paint			
PB	Black Paint			

Electronic Control Options					
#	#		#		
			0	No ECU	l
			D	Proporti	onal displacement control
			Υ	Proporti	onal pressure control
			Υ	Proporti	onal pressure control

ble)
ble)

^{***} W, X, Y and Z only available with *D* and *Y*



^{*} mandatory with "W**", "X**", "Y**", "Z**" "*D*" and "*Y*"

Technical Data

Model	P1/PD 018	P1/PD 028	P1/PD 045	P1/PD 060	P1/PD 075	P1/PD 100	P1/PD 140	
Maximum Displacement, cm³/rev cu.in./rev	18 1.10	28 1.71	45 2.75	60 3.66	75 4.58	100 6.1	140 8.54	
Outlet Pressure – Continuous, bar psi	280 4000							
Intermittent*, bar	320 4500							
Peak, bar	350 5000							
P1 Maximum Speed (1.3 bar abs inlet), rpm	3600							
P1 (1.0 bar abs inlet), rpm	3300	3200	2800	2500	2400	2100	2100	
P1 (0.8 bar abs inlet), rpm	2900	2900	2400	2200	2100	1900	1800	
PD Maximum Speed (1.0 bar abs inlet), rpm	1800							
PD (0.8 bar abs inlet), rpm	1800							
Minimum Speed, rpm	600							
Inlet Pressure – Maximum, bar psi	10 (gage) 145							
Rated, bar psia	1.0 absolute (0.0 gage) 14.5							
Minimum, bar psia	0.8 absolute (-0.2 gage) 11.6							
Case Pressure – Peak, bar	4.0 absolute (3.0 gage) and less than 0.5 bar above inlet pressure							
Rated, bar	2.0 absolute (1.0 gage) and less than 0.5 bar above inlet pressure							
Fluid Temperature Range, °C °F	-40 to +95							
Fluid Viscosity – Rated, cSt	-40 to +203 6 to 160							
Max. Intermittent, cSt	5000 (for cold starting)							
Min. Intermittent, cSt	5000 (for cold starting) 5							
Fluid Contamination – Rated, ISO	20/18/14							
Maximum, ISO	21/19/16							
SAE Mounting – Flange	82-2 (A)	101-2 (B)	101-2 (B)					
ISO Mounting - Flange	80 mm	101-2 (B)	101-2 (B)	125 mm	125 mm	127-2/4 (O)	152-4 (D) 180 mm	
SAE Keyed Shafts	19-1, A	25-1, BB	25-1, BB	32-1, C	32-1, C	38-1, CC	44-1, D	
ISO Keyed Shafts	20 mm	25 nm	25 mm	32 mm	32 mm	40 mm	50 mm	
SAE Spline Shafts	9T, A 11T, A 13T, B	13T, B 15T, BB	13T, B 15T, BB	13T, B 14T, C 15T, BB	13T, B 14T, C 15T, BB	17T, CC	13T, D	
Weight – End Port, kg (lb)	13.4 (29.5)	17.7 (39.0)	23 (50)	29 (64)	30 (66)	51 (112)	66 (145)	
Side Port, kg (lb)	14.2 (31.3)	18.1 (40.0)	24 (52)	30 (67)	31 (68)	53 (117)	67 (147)	
Thru-Drive, kg (lb)		_	27 (59)	34 (75)	35 (77)	55 (121)	82 (180)	
Moment of Inertia kg·mm ²	760	1555	3208	4548	5041	12027	21400	
Moment of Inertia Thru-Drive kg·mm ²	NA	1618	3268	4687	5207	12402	22343	

^{*}Intermittent pressure is defined as less than 10% of operation time, not exceeding 6 successive seconds.

Typical Control Reponse Times*

7.	•							
		Typical Control Response Time (ms)						
Control Description	Pump Operating Condition	018	028	045	060	075	100	140
"C" Pressure Limiter	Maximum Displacement to Zero	25	25	25	37	21	26	30
	Zero Displacement to Maximum	80	80	106	119	89	108	125
"L" Load Sensing	Maximum Displacement to Zero	40	40	30	54	40	43	45
	Zero Displacement to Maximum	70	70	120	186	97	189	280
"A" Pilot Operated Control	Maximum Displacement to Zero	25	25	46	43	37	39	40
	Zero Displacement to Maximum	80	80	131	125	115	123	130

^{*} Based on NFPA testing standards

For max volume stops:

Pump Size % Stroke reduction per turn

P*018	9
P*028	8.2
P*045	7.5
	P*028

Control Adjustment Sensitivity:

- Load Sense 28 Bar/Turn
- Pressure Compensator 80 to 280 bar range (C0) = 40 Bar/Turn
- Pressure Compensator 20 to 80 bar range (C1) = 18.6 Bar/Turn
- A Compensator 100 Bar/Turn
- A Compensator Differential 20 Bar/Turn



North America

Industrial

USA

Chicago Region

Naperville, IL Tel: (630) 964 0796

Great Lakes Region

Fairlawn, OH Tel: (330) 670 2680

Northeast Region Lebanon, NJ Tel: (908) 236 4121

Pacific Region Buena Park, CA Tel: (714) 228 2509

Southern Region Alpharetta, GA Tel: (770) 619 9767

Canada

Milton, Ontario Tel: (905) 693 3000

México

Toluca, Edo. de México Tel: (52) 72 2275 4200

Mobile

USA Global Mobile

Lincolnshire, IL Tel: (847) 821 1500

Central Region Lincolnshire, IL

Tel: (847) 821 1500

Eastern Region

North Canton, OH Tel: (330) 284 3355

Midwest Region Hiawatha, IA Tel: (319) 393 1221

Southern Region Aledo, TX

Tel: (817) 441 1794

Western Region Buena Park, CA Tel: (714) 228 2509

Canada Milton Ontario

Milton, Ontario Tel: (905) 693 3000 **México**

Apodaca, N.L. Tel: (52) 81 8156 6000 Truck

USA

Eastern Region Cleveland, OH Tel: (440) 519 1125

Western Region San Ramon, CA Tel: (925) 735 9573

Canada Milton, Ontario Tel: (905) 693 3000

México Apodaca, N.L. Tel: (52) 81 8156 6000

Europe

Austria

Wiener Neustadt Tel: (43) 2622 23501 0

Belgium Nivelles

Tel: (32) 67 280 900

Czech Republic and Slovakia

Klecany Tel: (420) 284 083 111

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Tel: (358) 20 753 2500

France

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Germany

Tel: (49) 2131 4016 0

Greece Athens

Tel: (30) 210 933 6450

Hungary Budapest

Budapest Tel: (36) 1 220 4155

Ireland

County Dublin, Baldonnell Tel: (353) 1 466 6370

Italy

Corsico, Milano Tel: (39) 02 45 19 21 The Netherlands

Oldenzaal Tel: (31) 541 585000

Norway

Ski

Tel: (47) 64 91 10 00

Poland Warsaw

Tel: (48) 22 57 32400

Portugal

Leca da Palmeira Tel: (351) 22 999 7360

Romania

Bucharest Tel: (40) 21 252 1382

Russia Moscow

Tel: (7) 495 580 9145

Slovenia

Novo Mesto Tel: (386) 7 337 6650

Spain Madrid

Tel: (34) 91 675 7300

Sweden

Spanga Tel: (46) 8 597 95000

Ukraine

Kiev Tel: (380) 44 494 2731

United Kingdom

Warwick Tel: (44) 1926 317878

Asia Pacific

Australia

Castle Hill Tel: (61) 2 9634 7777

China Beijing

Tel: (86) 10 6561 0520

Shanghai

Tel: (86) 21 5031 2525

Hong Kong

Tel: (852) 2428 8008

India

Mahape, Navi Mumbai Tel: (91) 22 5613 7081 Korea

Seoul Tel: (82) 2 559 0400

Malaysia

Subang Jaya Tel: (60) 3 5638 1476

New Zealand

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Japan Tokyo

Tel: (81) 3 6408 3900

Singapore

Jurong Town Tel: (65) 6 887 6300

Taiwan Taipei

Tel: (886) 2 2298 8987

Thailand

Bangkok Tel: (662) 717 8140

Middle East

United Arab Emirates

Abu Dhabi Tel: (971) 2 678 8587

South America

Latin America

Pan American Division Miami, FL Tel: (305) 470 8800

Argentina

Buenos Aires Tel: (54) 33 2744 4129

Brazil

Cachoeirinha RS Tel: (55) 51 3470 9144

Venezuela

Caracas

Tel: (58) 212 238 5422

Africa

South Africa Kempton Park

Tel: (27) 11 961 0700

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Parker Hannifin (Australia) Pty Ltd 9 Carrington Road Castle Hill NSW 2154 phone (02) 9842 5150 fax (02) 9842 5111 customer.service.au@parker.com

www.parker.com